

Date: Thursday, 11/12/2008 8:33:19 AM  
User: Melanie Fauteux

## **Process Sheet**

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PIN PIN ASSEMBLY
Job Number	: 43978		
Estimate Number	: 11492		
P.O. Number	:	Part Number	: D2444
This Issue	: 11/12/2008 S.O. No. :	Drawing Number	: D2444 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: B
Previous Run	: 42976	Material	:
Written By	:	Due Date	: 18/12/2008 Qty: 10 Um: Each
Checked & Approved By	: <u>JMF 08-12-11</u>		
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF		
<b>Additional Product</b>			
Job Number:			
Seq.#:	Machine Or Operation:	Description :	
1.0	D26906	Lanyard Assembly	EP 08/12/16
			*
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)		
	Lanyard		
	Qty Part Number Description Batch		
	1 D2690-6Lanyard <u>B41550</u> (2)		B44048 (8)
2.0	BLRS002	Pip Pin	EP 08/12/16
			*
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)		
	Pip Pin		
	Qty Part Number Description Batch		
	1 BLRS-002 Pip Pin <u>M109146</u> (1) M109763 (9)		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	EP 08/12/16
			*
	Comment: SMALL & MEDIUM FAB RESOURCE 1		
	Assemble D2444 as per Dwg D2444		
	Identify as D2444		
4.0	QC5	INSPECT WORK TO CURRENT STEP	EP 08/12/16
			*
	Comment: INSPECT WORK TO CURRENT STEP		
5.0	PACKAGING 1	PACKAGING RESOURCE #1	SS 08/12/16
			*
	Comment: PACKAGING RESOURCE #1		
	Identify and Stock		
	Location: <u>ST 33</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 11/12/2008 8:33:19 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 43978

Part Number: D2444

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/17 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



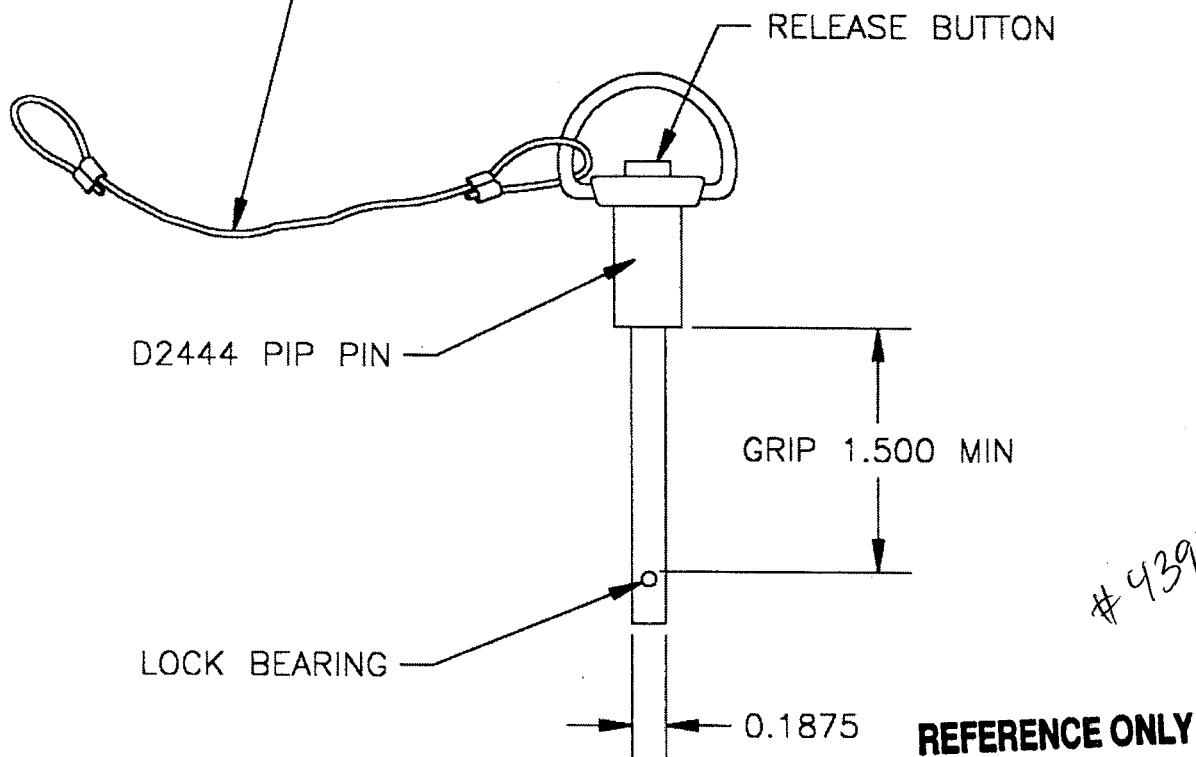
CNC COPY 1884

DESIGNER	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2444	SHEET 1 OF 1
DATE		TITLE	SCALE
97.07.15		PIP PIN	1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

## SPECIFICATION CONTROL DRAWING

RELEASED  
97/07/15 KE  
ECN 0.4

D2690-6  
6" LANYARD ASSEMBLY



### LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE
- AVIBANK BLC3B15S BUTTON HANDLE
- AVIBANK BLC3TA15S 'T' HANDLE
- AVIBANK BLC3LA15S 'L' HANDLE